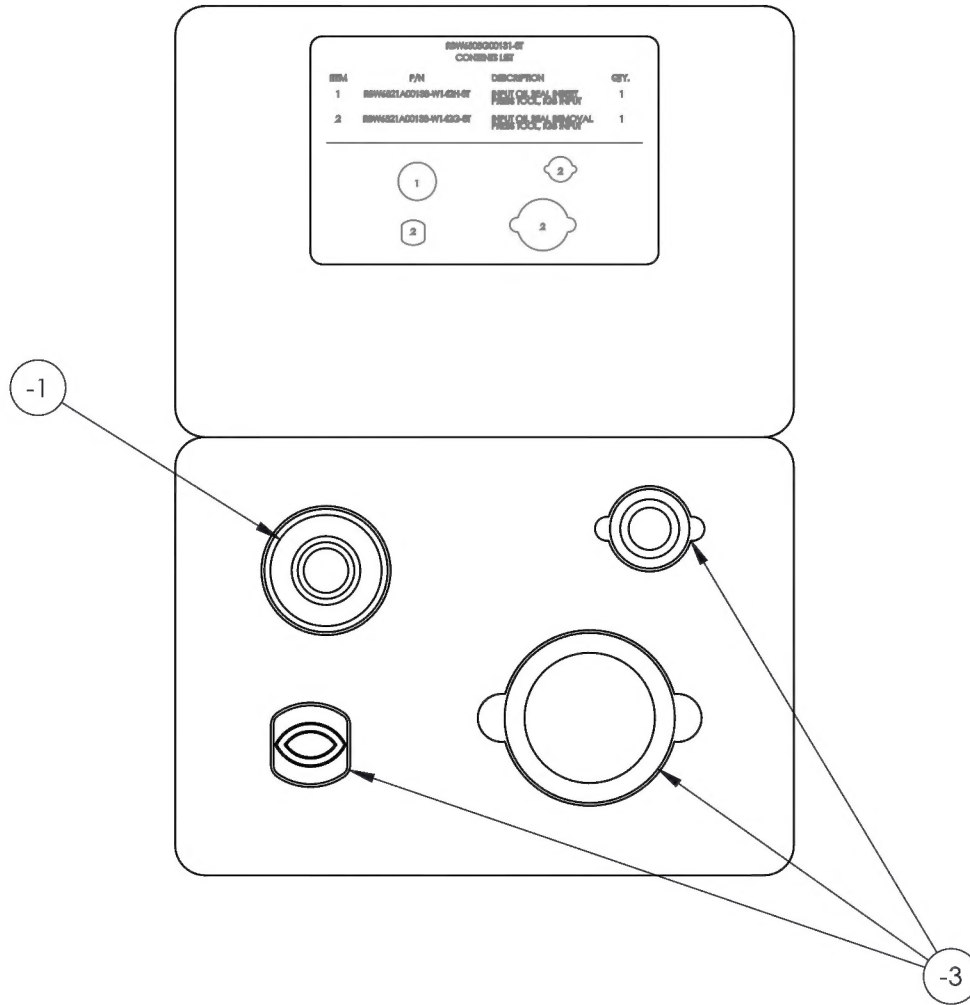


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE BLOCK WAS RED BARN IS DART. -7 ADDED MISSING DIMS FOR FINGER GRABS. CH'D TOLERANCE ON NON-CRITICAL PARTS. -9 CH'D MAT'L WAS EGG SHELL BLACK IS C200 BLACK.	6/9/2014	DPD	RJC

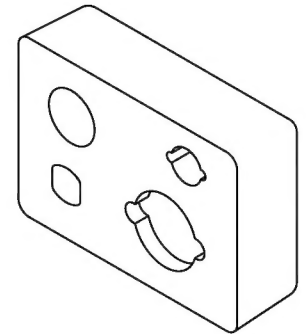
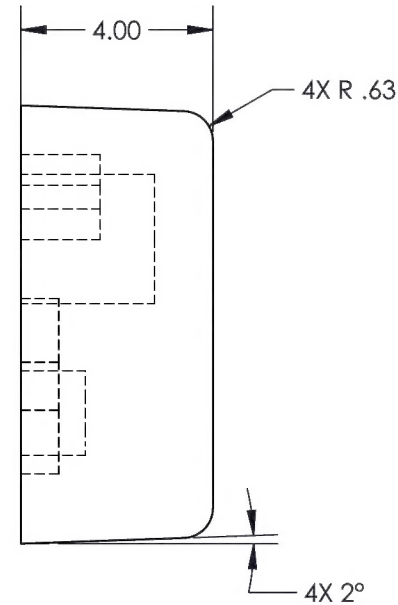
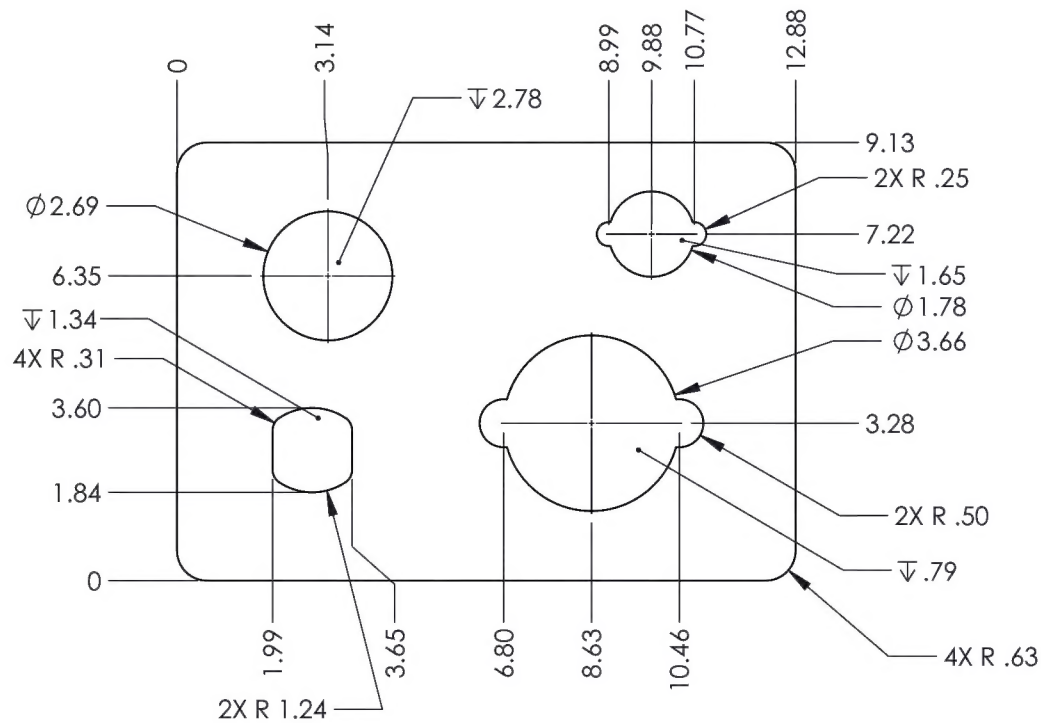


<b>DART</b> AEROSPACE	
TITLE <b>TOOL KIT, IGB SEAL REPLACEMENT</b>	
DWG NO. <b>RBW6505G00131-3T</b>	REV <b>A</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: <b>DUERFELDT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AW139</b>
SCALE <b>1:4</b>	DATE <b>6/6/2014</b>
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	P.G.
			-1	1	INPUT OIL SEAL INSERT PRESS TOOL		RBW6521A00138-W142H-3T	1
			-3	1	INPUT OIL SEAL REMOVAL PRESS TOOL		RBW6521A00138-W142G-3T	1
		B/O	-5	1	CASE	BLACK PLASTIC	6-1/2 X 11-7/16 X 12-1/4 PELICAN STORM CASE IM2100-E	NS
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	4 X 9-1/8 X 12-7/8 I.R. SPECIALTIES	2
		B/O	-9	1	LID FOAM	C200 BLACK	1-7/8 X 9 X 12-7/8 I.R. SPECIALTIES	3
			-11	1	INSIDE PLACARD	PLASTIC	1/16 X 4-3/4 X 7-1/4	4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-7 ADDED MISSING DIMS FOR FINGER GRABS.	6/9/2014	DPD	RJC

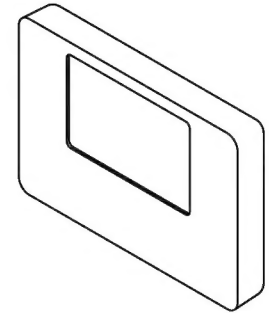
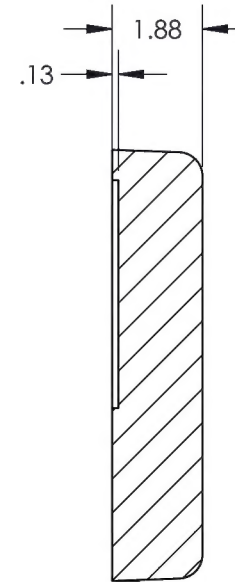
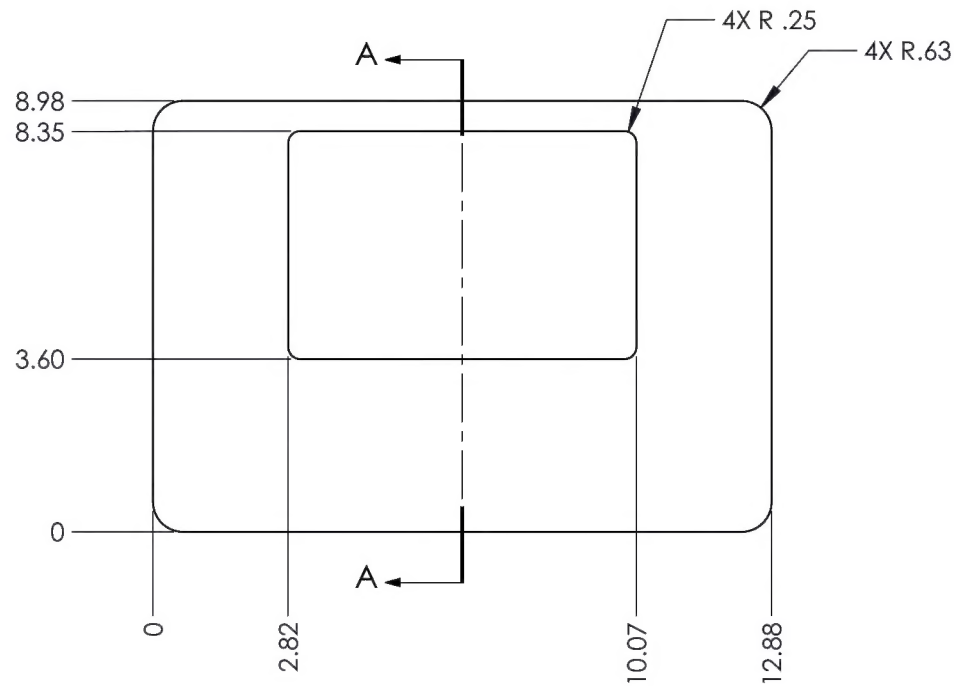


(-7)  
BOTTOM FOAM

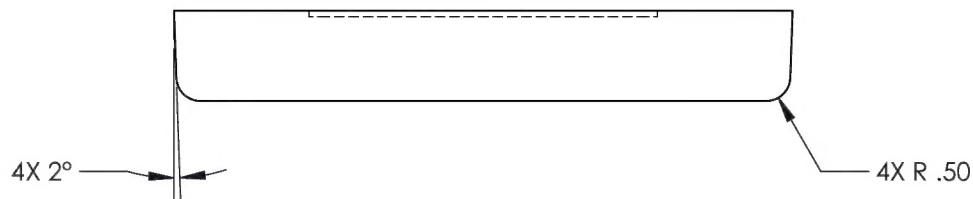
<b>DART</b> AEROSPACE	
TITLE TOOL KIT, IGB SEAL REPLACEMENT	
DWG NO. RBW6505G00131-3T-7	REV A
MAT'L Y20 BLACK	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:4	DATE 6/6/2014
SHEET 2 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	-9 CH'D MAT'L WAS EGGSHELL BLACK IS C200 BLACK.	6/10/2014	DPD	RJC



SECTION A-A



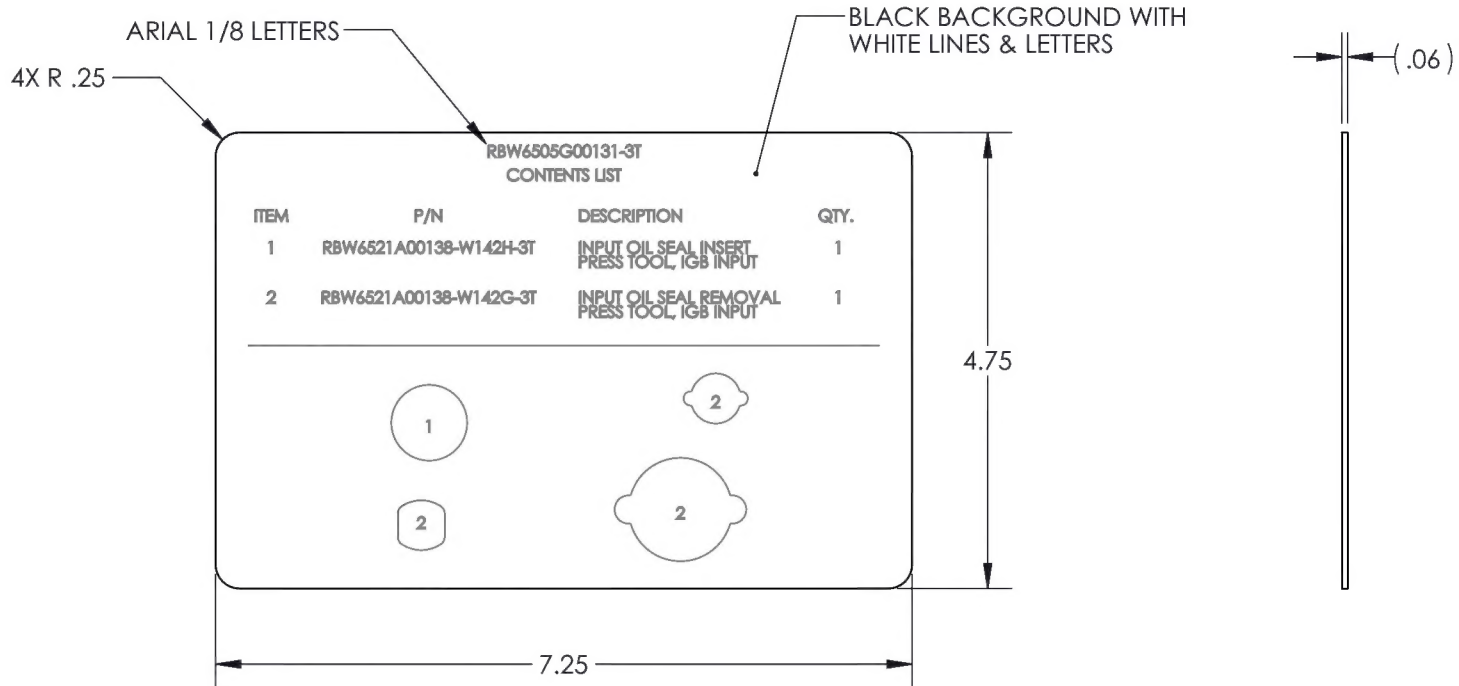
(-9)

LID FOAM

<b>DART</b> AEROSPACE	
TITLE <b>TOOL KIT, IGB SEAL REPLACEMENT</b>	
DWG NO. <b>RBW6505G00131-3T-9</b>	REV <b>A</b>
MAT'L C200 BLACK	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	AW139
SCALE 1:4	DATE 6/6/2014
SHEET 3 OF 4	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-11)

INSIDE PLACARD

<b>DART</b> AEROSPACE	
TITLE <b>TOOL KIT, IGB SEAL REPLACEMENT</b>	
DWG NO. <b>RBW6505G00131-3T-11</b>	REV <b>A</b>
MAT'L PLASTIC	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT
.XX ± .01	TREAT
.X ± .1	FINISH
FRACTIONS ± 1/32	SPEC
ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW139</b>
SCALE 1:2	DATE 6/6/2014
SHEET 4 OF 4	